



Modular CLT – Time to swallow the offsite pill

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1 Abstract

The threatening title of the United Kingdom's 2016 Farmer Review 'Modernise or Die' was a stark prognosis for the construction industry likened to a sick or dying patient. The review recommended a shift towards premanufacture approaches and away from the traditional methods that we seem so reluctant to divert from. The paper recommends that Design for Manufacture and Assembly (DfMA) is to be explored as the potential medicine required to cure the symptoms of a deteriorating industry.

The antidote comes in the form of modular cross laminated timber (CLT). Originally, CLT was associated with in-situ construction techniques, which are reliant on-site operations. The industry has since progressed to a hybrid state of using both in-situ techniques with some pre-fabrication. Modular CLT is the next step in the evolution of mass timber which looks to solve the housing crisis affecting multiple global cities in terms of sustainability, cost and speed.

The paper will look at:

- The advantages and opportunities for modular CLT
- The engineering challenges that need to be overcome
- Digitalisation techniques employed in the design of modular CLT
- A case study of the Watts Grove project in London, UK

Keywords: Modular, Design for Manufacture and Assembly (DfMA), Cross Laminated Timber (CLT)